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D4022-041
Job Sheet 184404



Part No: D4022-041

Job Qty: 2 ea 3

Part Name: Fuel Transfer Pump Assembly



DAG
21

6119

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC
IPP REV:C 11.11.22 PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace AN818-6D for AN815-6D
DD VERF:JLM IPP REV:E 17.10.19 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Small Fab-3		<u>SL</u>
100	Small Fab	2 pcs	11/2/18	11/2/18	0.00	0.84	Small Fab-5		<u>Small</u>
110	QC	2 pcs	11/2/18	11/2/18	0.00	0.00	QC5		<u>38</u>
120	Packaging	2 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2		<u>OCT 29 2018</u>
130	QC21-SA	2 Ea	11/2/18	11/2/18	0.00	0.00	QC21		<u>OCT 30 2018</u>

Part Op 100 - 1- As per note 10 remove and discard red blanking plug and install D5540-1, torque bolt as per dwg. 2- Assemble as
Descriptions: per dwg D4022 3- Use Metal set A4 in location shown batch: 0038681 4- O-ring Lub as per dwg

batch: 0038681

DAG
21
9-88

OCT 30 2018
OCT 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN815-6D	Union M Flare	4 Ea (2 ea)	90-Start up Operation	<u>5083003</u> ② <u>5118342</u> ④
D4022-1	Fuel Transfer Pump	2 Ea (1 ea)	90-Start up Operation	<u>5121450</u>
D4022-5	Thermal Switch	2 Ea (1 ea)	90-Start up Operation	<u>5058353</u> ② <u>5056995</u> ②
MS29512-06	O-Ring	4 pcs (2 ea)	90-Start up Operation	<u>5060728</u>
D5540-1	Breather Vent	2 Ea (1 ea)	90-Start up Operation	<u>5089296</u>

Job Allocations



Container No: \$121871



Part: D4022 - 041

Job No: 184404

Serial No/Batch: \$121871

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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www.dartaerospace.com

Required	Inventory	Allocated
	27	0
	0	0
	11	0
	5	0
	87	0

S

found.

Date: 10/26/18

Plex 10/9/18 11:01 AM Dart.lajeunesse.marie

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